USACE / NAVFAC / AFCESA UFGS-L-15949N (MARCH 2001) -----Preparing Activity: LANTNAVFACENGCOM UNIFIED FACILITIES GUIDE SPECIFICATIONS Use for LANTNAVFACENGCOM projects only ************************* SECTION TABLE OF CONTENTS DIVISION 15 - MECHANICAL SECTION 15949N HVAC TESTING/ADJUSTING/BALANCING FOR SMALL SYSTEMS 09/99 PART 1 GENERAL 1.1 REFERENCES 1.2 RELATED REQUIREMENTS 1.3 DESCRIPTION OF WORK 1.3.1 Air Distribution Systems 1.3.2 Water Distribution Systems 1.4 DEFINITIONS SUBMITTALS 1.5 1.6 TAB Submittal and Work Schedule 1.7 QUALITY ASSURANCE 1.7.1 Modifications of References 1.7.2 Responsibilities 1.7.2.1 Contractor 1.7.2.2 TAB Team Leader 1.7.3 Certificates 1.7.3.1 Design Review Report 1.7.3.2 Pre-Field TAB Engineering Report 1.7.4 Test Reports 1.7.4.1 Certified TAB Reports PART 2 PRODUCTS PART 3 EXECUTION

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USACE / NAVFAC / AFCESA

UFGS-L-15949N (MARCH 2001)

Preparing Activity: LANTNAVFACENGCOM

UNIFIED FACILITIES GUIDE SPECIFICATIONS

Use for LANTNAVFACENGCOM projects only

SECTION 15949N

HVAC TESTING/ADJUSTING/BALANCING FOR SMALL SYSTEMS 09/99

NOTE: This guide specification covers requirements for testing, adjusting, and balancing (TAB) of small heating, ventilating, and cooling (HVAC) air and water distribution systems.

This section is a version of guide NFGS-15950, "HVAC Testing/Adjusting/Balancing" in which the TAB work requirements have been substantially reduced in order to make the project TAB effort more cost effective when applied to small HVAC systems.

Small HVAC systems include:

- 1. Rooftop package A/C 35 kW 10 tons or less (no more than two units on the project)
- 2. Direct expansion, split system with air-handling units or fan coil units, constant volume/variable temperature system 17.5 kW 5 tons or less (no more than three units on the project)
- 3. Hot water heating only, comprised of unit heaters, hot water pump and converter, fin tube radiation, convectors, and exhaust fans only.

Systems for industrial exhaust and those with large makeup air units, multizone units of any tonnage, or VAV systems are not considered small systems.

Duct Air Leakage Testing (DALT): Normally in the case of small HVAC systems, the cost of DALT work is not justified. However, a case might arise where in the judgement of the HVAC system designer, DALT is considered necessary. An example of such a case may be a relatively long duct run in the small HVAC system.

The requirements for DALT work prior to system TAB work can be found in guide NFGS-15950, "HVAC Testing/Adjusting/Balancing". Use the quide NFGS-15950 to cover any small HVAC system requiring DALT work in lieu of using this specification

section. NFGS-15950 requires qualified test personnel experienced in providing the complex DALT testing.

NOTE: Suggestions for improvement of this specification will be welcomed using the Navy "Change Request Forms" subdirectory located in SPECSINTACT in Jobs or Masters under "Forms/Documents" directory or DD Form 1426. Suggestions should be forwarded to:

Commander

Naval Facilities Engineering Command Engineering Innovation and Criteria Office, Code EICO 1510 Gilbert Street Norfolk, VA 23511-2699

Email: LantDiv@efdlant.navfac.navy.mil

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

NOTE: Following information shall be shown on project drawings:

- 1. A unique number or mark for each piece of equipment or terminal.
- 2. Air quantities at air terminals.
- 3. Air quantities and temperatures in air handling unit schedules.
- 4. Water quantities and temperatures in thermal energy transfer equipment schedules.
- 5. Water quantities and heads in pump schedules.
- 6. Water flow measurement fittings and balancing fittings.

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1 (1989) Testing and Balancing Heating, Ventilating and Air Conditioning Systems

AABC TBP (1997) Test and Balance Procedures

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB TABES (1991) Testing, Adjusting, Balancing of Environmental Systems

> SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION, INC. (SMACNA)

1.2 RELATED REQUIREMENTS

Perform work required by this section in accordance with the paragraph entitled "Subcontractor Special Requirements" in Section 01310N, "Administrative Requirements."

Requirements for price breakdown of HVAC TAB work are specified in Section 01200N, "Price and Payment Procedures."

Requirements for construction scheduling related to HVAC TAB work are specified in [Section 01320N, "Construction Progress Documentation"] [Section 01321N, "Network Analysis Schedules"].

1.3 DESCRIPTION OF WORK

The work includes test, adjust, and balance (TAB) of [new and existing] heating, ventilating, and cooling (HVAC) air and water distribution systems including equipment, ducts, and piping which are located within, on, under, between, and adjacent to buildings.

1.3.1 Air Distribution Systems

Systems shall be tested, adjusted, and balanced (TAB'd) in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to exterior of air distribution systems under Section 15080N, "Mechanical Insulation."

1.3.2 Water Distribution Systems

Systems shall be TAB'd in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to water distribution systems under Section 15080N, "Mechanical Insulation." At Contractor's option and with Contracting Officer's written approval, the piping systems may be insulated before systems are TAB'd.

Piping insulation shall terminate immediately adjacent to each flow control valve, automatic control valve, or device. The ends of pipe insulation and the space between ends of pipe insulation and piping shall be sealed with waterproof vapor barrier coating. After completion of work under this section, the flow control valves and devices shall be insulated under Section 15080N, "Mechanical Insulation."

1.4 DEFINITIONS

- a. TAB team supervisor: TAB team engineer.
- b. TAB team technician: TAB team assistant.
- c. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed.
- d. Field check group: One or more systems of the same basic type; the subgroup of a "field check group" is a "system."
- e. Out-of-tolerance data: Pertains only to field checking of certified DALT or TAB report. The term is defined as a

measurement taken during field checking which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the certified DALT or TAB report for a specific parameter.

- f. Season of maximum heating load: Time of year when outdoor ambient temperature at equipment installation site remains within following range throughout the period of data recording for TAB work. Indicated winter outdoor design dry bulb temperature plus 17.5 to minus 17.5 degrees Celcius plus 30 to minus 30 degrees Fahrenheit.
- g. Season of maximum cooling load: Time of year when outdoor ambient temperature at equipment installation site remains within following range throughout the period of data recording for TAB work. Indicated summer outdoor design dry bulb temperature plus 9, minus 3 degrees Celcius plus 15, minus 5 degrees Fahrenheit.

NOTE: In the case where the winter outdoor design dry bulb temperature and the summer outdoor design dry bulb temperature are within 19.4 degrees C 35 degrees F of each other, the above two seasons requiring TAB work are reduced to one season requiring TAB work. Therefore, in the following specification paragraphs, the phrase "the Season 1" shall be replaced with "the" and all requirements for "Season 2" TAB work shall be deleted.

1.5 SUBMITTALS

NOTE: Where a "G" in submittal tags follows a submittal item, it indicates Government approval for that item. Add "G" in submittal tags following any added or existing submittal items deemed sufficiently critical, complex, or aesthetically significant to merit approval by the Government. Submittal items not designated with a "G" will be approved by the QC organization.

For LANTNAVFACENGCOM jobs, keep "G" for submittals.

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-06 Test Reports

Certified TAB report for Season 1; G

Certified TAB report for Season 2; G

Submit certified reports in the specified format including the above data.

SD-07 Certificates

Pre-field TAB engineering report; G Advanced notice for [Season 1] TAB field work; G [Advanced notice for Season 2 TAB field work; G] TAB Submittal and Work Schedule ************************** NOTE: The calendar day requirements specified should apply to many construction projects. However, the specifier, when preparing this paragraph for a specific contract shall review and modify this paragraph to suit the contract construction schedule. Season 1 may be the season of maximum heating load or maximum cooling load, depending upon construction schedule. ************************* Compliance with the following schedule is the Contractor's responsibility. a. Design Review Report: Within [60] [____] calendar days after the date of contract award, submit design review report. b. Pre-Field TAB Engineering Report: Within [120][____] calendar days after the date of contract award, submit the Pre-Field TAB Engineering Report. c. Advanced Notice For [Season 1] TAB Field Work: At a minimum of [60] [_____] calendar days prior to CCD, submit advance notice of commencement of [Season 1] TAB field work. [Season 1] TAB Field Work: At a minimum of [45] [____] calendar days prior to CCD, [and when the ambient temperature is within Season 1 limits,] accomplish [Season 1] TAB field work; submit [Season 1] certified TAB report; and conduct [Season 1] field check. Complete [Season 1] TAB Work: Prior to CCD, complete all TAB work [except Season 2 TAB work]. f. Advanced Notice For Season 2 TAB Field Work: At a minimum of [15] [____] calendar days prior to CCD, submit advance notice of commencement of Season 2 TAB field work. [q. Season 2 TAB Field Work: Within [180] [] calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish [Season 2] TAB field work; submit [Season 2] certified TAB report; and conduct Season 2 field check.] [h. Complete Season 2 TAB Work: Within [15] [____] calendar days after the completion of Season 2 field data check, complete TAB work.]

Design review report; G

1.7

QUALITY ASSURANCE

1.7.1 Modifications of References

Accomplish work in accordance with referenced publications of AABC or NEBB except as modified by this section. In the references referred to herein, consider the advisory or recommended provisions to be mandatory, as though the word "shall" had been substituted for the words "should" or "could" or "may" wherever they appear. Interpret reference to the "authority having jurisdiction," the "Administrative Authority," the "Owner," or the "Design Engineer" to mean the "Contracting Officer."

1.7.2 Responsibilities

The Contractor shall be responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in paragraph entitled "TAB Submittal and Work Schedule."

1.7.2.1 Contractor

- a. Coordination of supporting personnel: Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the TAB field measurement work. Provide equipment mechanics to operate HVAC equipment to enable TAB field team to accomplish the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the TAB field work.Conversely, ensure that the HVAC controls installer has required support from the TAB team field leader to complete the controls check out.
- b. Deficiencies: Ensure that the TAB team leader submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, the Contractor shall ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.
- c. Prior to the TAB field team's commencement of work, ensure completion of the applicable inspections and work items listed in the TAB team leader's pre-field engineering report. List as prerequisite work items, the deficiencies, pointed out by the TAB team leader in the design review report.
- d. Do not allow the TAB team to commence TAB field work until all of the following work items are completed.
 - (1) Prerequisite HVAC work checkout list, specified in paragraph "Pre-final TAB Engineering Report", have been completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checkout list.
- e. Advance notice: Furnish to the Contracting Officer with advance written notice for each event, the commencement of the TAB field work.
- f. Insulation work: Ensure that openings in duct and machinery insulation coverings, for TAB test ports, are marked, closed and

sealed.

1.7.2.2 TAB Team Leader

- a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, "Execution."
- b. Full time: Be present at the contract site when [DALT field work or] TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.
- c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.
- d. Support required: Specify the technical support personnel required from the Contractor other than the TAB team. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated.
- e. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.
- f. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.
- g. Certified TAB report: Certify the TAB report. This certification includes the following work:
 - (1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.
 - (2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.
- h. Design/Construction deficiencies: Within 3 working days after the TAB team has encountered any design or construction deficiencies, the TAB team leader shall submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies.
 - Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency shall issue notice and request direction in the notification submittal.
- i. TAB Field Check: The TAB team leader shall attend and supervise [Season 1] [and Season 2] TAB field check.

1.7.3 Certificates

1.7.3.1 Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

1.7.3.2 Pre-Field TAB Engineering Report

Submit report containing the following information:

- a. Step-by-step TAB procedure:
 - (1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.
 - (2) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.
- b. Pre-field data: Submit AABC or NEBB or SMACNA HVACTAB data report forms with the following pre-field information filled in:
 - (1) Design data obtained from system drawings, specifications, and approved submittals.
 - (2) Notations detailing additional data to be obtained from the contract site by the TAB field team.
 - (3) Designate the actual data to be measured in the TAB field work.
 - (4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. The instrument key number shall be placed in the blank space where the measured data would be entered.

1.7.4 Test Reports

1.7.4.1 Certified TAB Reports

Submit Certified TAB Report for Season 1 and Certified TAB Report for Season 2 in the following manner:

a. Report format: Submit the completed pre-field data forms approved in the pre-field TAB Engineering Report completed by TAB field

team, reviewed and certified by the TAB team leader. Bind the report with a waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data shall be typewritten. Handwritten report forms or report data are not acceptable.

b. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:

NOTE: The design engineer shall list, in the paragraph below, those rooms, or zones, for which indoor dry bulb and wet bulb temperatures shall be compiled for the specified time duration. Include a sufficient number of rooms, or zones, in the listing to ensure correct evaluation of performance for the installed HVAC systems.

- (1) [Specifier: List desired rooms and/or zones here]. Data shall be measured and compiled on a continuous basis for the period in which TAB work affecting those rooms is being done.
- (2) Data shall be measured/recorded only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode.
- (3) Data may be complied using direct digital controls trend logging where available. Otherwise, the Contractor shall temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls shall have been fully operational a minimum of 24 hours in advance of commencing data compilation. The specified data shall be included in the [Season I TAB Report] [Season I and Season 2 TAB Report].

NOTE: Paragraphs c. below apply to air distribution systems to be TAB'd. Delete the paragraph if no air distribution systems are in the project, or delete the paragraphs not applicable and edit the terminology of the remaining paragraphs to agree with the drawings.

with the drawings.

[c. System Diagrams: Provide a system diagram in the TAB report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagram which identifies each outlet contained in the outlet airflow report sheets.]

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 TAB PROCEDURES

3.1.1 TAB Field Work

NOTE: For those projects having only a single certified TAB report, delete the bracketed requirements in the following paragraph.

requirements in the following paragraph.

Test, adjust, and balance the listed HVAC systems to the state of operation indicated on and specified in the contract design documents. Conduct TAB work, including maintenance and calibration of instruments, and measurement accuracy, in conformance with the AABC MN-1 and AABC TBP, or NEBB TABES, or SMACNA HVACTAB, except as supplemented and modified by this section. Provide instruments and consumables required to accomplish the TAB work. Air systems and water systems shall be proportionately balanced and reported in the [Season 1] certified TAB report. [The only water flow and air flow reporting which can be deferred until the Season 2 will be that data which would be affected in terms of accuracy due to outside ambient conditions].

3.1.2 Preliminary Procedures

Use the approved pre-field engineering report as instructions and procedures for accomplishing TAB field work. Test ports required for testing by the TAB team leader shall be located in the field by the TAB team leader during TAB field work. It shall be the responsibility of the sheetmetal contractor to provide and install test ports as required by the TAB team leader.

[3.1.3 TAB Air Distribution Systems

NOTE: Specifier shall edit, delete, and add to the paragraphs below to ensure that air distribution systems indicated on project drawings are listed for TAB work. Specifier shall explicitly identify new and existing systems and components which are to be TAB'd. Particular care should be exercised in defining existing systems and components. Specify the systems identically to labeling and terminology used on project drawings.

3.1.3.1 Air Handling Units

Air handling unit systems including fans (air handling unit fans, exhaust fans and winter ventilation fans), coils, ducts, plenums, mixing boxes, terminal units, variable air volume boxes, and air distribution devices for supply air, return air, outside air, mixed air relief air, and makeup air.

3.1.3.2 Fan Coils

Fan coil unit systems including fans, coils, ducts, plenums, and air distribution devices for supply air, return air, and outside air.

3.1.3.3 Rooftop Air Conditioning

Rooftop air conditioning systems including fans, coils, ducts, plenums, and air distribution devices for supply air, return air, and outside air.

3.1.3.4 Return Air Fans

Return air fan system including fan ducts, plenums, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.1.3.5 Makeup Air Units

Makeup air unit systems including fans, coils, ducts, plenums, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.1.3.6 Heating and Ventilating Units

Heating and ventilating unit systems including fans, coils, ducts, plenums, roof vents, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.1.3.7 Door Heaters

Door heater systems, including fans, coils, and diffusers.

3.1.3.8 Exhaust Fans

Exhaust fan systems including fans, ducts, plenums, grilles, and hoods for exhaust air.

- 3.1.3.9 Cooling Units
- 3.1.3.10 Unit Heaters
- 3.1.3.11 Cabinet Heaters
-][3.1.4 TAB Water Distribution Systems

NOTE: Specifier shall edit, delete, and add to the paragraphs below to ensure that water distribution systems indicated on project drawings are listed for TAB work. Specifier shall explicitly identify new

TAB work. Specifier shall explicitly identify new and existing systems and components which are to be TAB'd. Particular care should be exercised in defining existing systems and components. Specify the systems identically to labeling and terminology used on project drawings.

[3.1.4.1 Chilled Water

Chilled water systems including chillers, condensers, cooling towers, pumps, coils, system balance valves and flow measuring devices.

][3.1.4.2 Heating Hot Water

Heating hot water systems including boilers, hot water converters (e.g., heat exchangers), pumps, coils, system balancing valves and flow measuring devices.

][3.1.4.3 Dual Temperature Water

Dual temperature water systems including boilers, converters, chillers, condensers, cooling towers, pumps, coils, and system balancing valves, and flow measuring devices.

[]

NOTE: Choose one of the following options; choose the text immediately below or the text below that entitled "TAB Work On Performance Tests Within Seasonal Limitations." Use the text immediately below in the case where the winter outdoor design dry bulb temperature and the summer outdoor design dry bulb temperature are within 19.4 degrees C 35 degrees F of each other. This will reduce the number of trips to the contract site from two (one per season) to one for performance testing by the TAB field team. Use the second option, in the other cases.

[3.1.5 TAB Work on Performance Tests Without Seasonal Limitations

3.1.5.1 Performance Tests

In addition to the TAB proportionate balancing work on the air distribution systems and the water distribution systems, accomplish TAB work on the HVAC systems which directly transfer thermal energy. TAB the operational performance of the [heating systems] [and] [cooling systems].

3.1.5.2 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. That is, record these temperatures at beginning and at the end of data taking.

3.1.5.3 Refrigeration Units

For refrigeration compressors/condensers/condensing units, data as required by NEBB Form TAB 15-83, NEBB TABES shall be reported, including refrigeration operational data.

3.1.5.4 Coils

Heating and cooling performance capacity tests shall be reported for [hot water], [chilled water], [DX] [and steam coils] for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports: the apparent coil capacity shall be determined by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; the calculations shall be submitted with the coil reports.

NOTE: Choose the text immediately below, or the text above entitled "TAB Work On Performance Tests Without Seasonal Limitations." The text immediately below requires one trip each for Seasons 1 and 2 for performance testing.

[3.1.6 TAB Work on Performance Tests With Seasonal Limitations

3.1.6.1 Performance Tests

Accomplish proportionate balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section. However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy.

3.1.6.2 Season Of Maximum Load

Visit the contract site for at least two TAB work sessions for TAB field measurements. [Visit the contract site during the season of maximum heating load] [and] [visit the contract site during the season of maximum cooling load], the goal being to TAB the operational performance of the [heating systems] [and] [cooling systems] under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the [heating systems] [and] [cooling systems].

3.1.6.3 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. That is, record these temperatures at beginning and at the end of data taking.

3.1.6.4 Refrigeration Units

For refrigeration compressors/condensers/condensing units, data as required by NEBB Form TAB 15-83, NEBB TABES shall be reported, including refrigeration operational data.

3.1.6.5 Coils

Heating and cooling performance capacity tests shall be reported for [hot water], [chilled water], [DX] [and steam coils] for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports: the apparent coil capacity shall be determined by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; the calculations shall be submitted with the coil reports.

]3.1.7 Workmanship

Conduct TAB work on specified HVAC systems until measured parameters are within plus or minus 10 percent of the design values, that is, the values specified or indicated on the contract documents.

3.1.8 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment design or installation prevent TAB work from being accomplished within the range of design values specified in the paragraph entitled "Workmanship," provide written notice as soon as possible to the Contractor and the Contracting Officer describing the deficiency and recommended correction.

Responsibility for correction of installation deficiencies is the Contractor's. If a deficiency is in equipment design, call the TAB team supervisor for technical assistance. Responsibility for reporting design deficiencies to Contractor is the TAB team supervisor's.

3.2 DATA FROM TAB FIELD WORK

After completion of the TAB work, prepare a pre-final TAB report using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms shall be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and the TAB report shall be considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph entitled "Workmanship" of this section.

Prepare the report neatly and legibly; the pre-final TAB report shall be the final TAB report minus the TAB supervisor's review and certification. Obtain, at the contract site, the TAB supervisor's review and certification of the TAB report.

Verbally notify the Contracting Officer's TAB representative that the field check of the certified TAB report data can commence; give this verbal notice 48 hours in advance of when the field checking shall commence. Do not schedule field check of the certified TAB report until the specified workmanship requirements have been met or written approval of the deviations from the requirements have been received from the Contracting Officer.

3.3 QUALITY ASSURANCE FOR TAB FIELD WORK

3.3.1 Field Check

Test shall be made to demonstrate that capacities and general performance of air and water systems comply with the contract requirements.

3.3.1.1 Recheck

During field check, the Contractor shall recheck, in the presence of the Contracting Officer, random selections of data (water, air quantities, air motion, sound level readings) recorded in the certified report.

3.3.1.2 Areas Of Recheck

Points and areas of recheck shall be selected by the Contracting Officer.

3.3.1.3 Procedures

Measurement and test procedures shall be the same as approved for work for

forming basis of the certified report.

3.3.1.4 Recheck Selections

Selections for recheck will not exceed 25 percent of the total number of reported data entries tabulated in the report.

3.3.2 Retests

If random tests reveals a measured quantity which is out-of-tolerance, the report is subject to disapproval at the Contracting Officers discretion. In the event the report is disapproved, all systems shall be readjusted and tested, new data recorded, new certified reports submitted, and a new field check conducted at no additional cost to the Government.

3.3.3 Prerequisite for Approval

Compliance with the field checking requirements of this section is a prerequisite for the final approval of the certified TAB report submitted.

3.4 MARKING OF SETTINGS

Permanently mark the settings of HVAC adjustment devices including valves, splitters, and dampers so that adjustment can be restored if disturbed at any time. The permanent markings shall indicate the settings on the adjustment devices which result in the data reported on the submitted certified TAB report.

3.5 MARKING OF TEST PORTS

The TAB team shall permanently and legibly mark and identify the location points of the duct test ports. If the ducts have exterior insulation, these markings shall be made on the exterior side of the duct insulation. The location of test ports shall be shown on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

-- End of Section --